

We claim:

1. A method of depositing an optical quality silica film on a substrate, comprising:

forming said optical quality silica film on said substrate by plasma enhanced chemical vapor deposition (PECVD) in the presence of gases while controlling the total pressure of said gases; and  
subjecting the as-deposited film to a low temperature treatment between 400° to 1200°C to minimize the presence of contaminant compounds in said film.

2. A method as claimed in claim 1, wherein said total pressure is controlled to minimize the presence of  $\text{Si-O}_x\text{-H}_y\text{-N}_z$  compounds after said low temperature treatment.

3. A method as claimed in claim 2, wherein said low temperature treatment is about 800°C.

4. A method as claimed in claim 1, wherein the total gas pressure is controlled to be in the range of 2.0 to 2.6 Torr.

5. A method as claimed in claim 4, wherein said total gas pressure is about 2.4 Torr.

6. A method as claimed in claim 4, wherein said film is deposited in a vacuum chamber whose pressure is maintained by a vacuum pump having a controllable pumping speed, and said total gas pressure is maintained by controlling said pumping speed.

7. A method as claimed in claim 4, wherein said film is deposited at a temperature between 100 and 650°C.

8. A method as claimed in claim 7, wherein said film is deposited at a temperature of about 400°C.

9. A method as claimed in claim 4, wherein said gases comprise a raw material gas, an oxidation gas, and a carrier gas.

10. A method as claimed in claim 9, wherein said reactive gas is selected from the group consisting of: silicon tetra-chloride,  $\text{SiCl}_4$ , silicon tetra-fluoride,  $\text{SiF}_4$ , disilane,  $\text{Si}_2\text{H}_6$ , dichloro-silane,  $\text{SiH}_2\text{Cl}_2$ , difluoro-silane,  $\text{SiH}_2\text{F}_2$  and any other silicon containing gases involving the use of hydrogen, H, chlorine, Cl, fluorine, F, bromine, Br, and iodine, I.
11. A method as claimed in claim 10, wherein said oxidation gas is selected from the group consisting of: oxygen,  $\text{O}_2$ , nitric oxide,  $\text{NO}_2$ , water,  $\text{H}_2\text{O}$ , hydrogen peroxide,  $\text{H}_2\text{O}_2$ , carbon monoxide, CO or carbon dioxide,  $\text{CO}_2$ .
12. A method as claimed in claim 11, wherein said carrier gas is selected from the group consisting of: helium, He, neon, Ne, argon, Ar or krypton, Kr.
13. A method as claimed in claim 9 wherein said raw material gas is  $\text{SiH}_4$ , said oxidation gas is  $\text{N}_2\text{O}$ , and said carrier gas is  $\text{N}_2$  carrier gas.
14. A method as claimed in claim 9, wherein the flow rates of said gases are also controlled to optimize the quality of the deposited films after said low temperature treatment.
15. A method as claimed in claim 13, wherein the flow rates of said gases are also controlled to optimize the quality of the deposited films after said low temperature treatment.
16. A method as claimed in claim 15, wherein the flow rate of the  $\text{SiH}_4$  is about 0.2 std liter/min.
17. A method as claimed in claim 16, wherein the flow rate of the  $\text{N}_2\text{O}$  is about 6.00 std liter/min.
18. A method as claimed in claim 17, wherein the flow rate of the  $\text{N}_2$  is about 3.15 std liter/min.
19. A method as claimed in claim 1, wherein modifiers are incorporated into said films during deposition to modify the resulting refractive index.

20. A method as claimed in claim 19, wherein said modifiers are selected from the group consisting of: Phosphorus, Boron, Germanium, Titanium or Fluorine.

21. A method of depositing an optical quality silica film on a substrate, comprising:

5 forming said optical quality silica film on said substrate at a temperature between 100 and 650°C by plasma enhanced chemical vapor deposition (PECVD) in the presence of a raw material gas, an oxidation gas, and a carrier gas while controlling the total pressure of said gases to a pressure of between 2.0 to 2.6 Torr; and

10 subjecting the as-deposited film to a low temperature treatment at about 800°C to minimize the presence of  $\text{Si-O}_x\text{-H}_y\text{-N}_z$  compounds after said low temperature treatment.

22. A method as claimed in claim 21, wherein said film is deposited in a vacuum chamber whose pressure is maintained by a vacuum pump having a  
15 controllable pumping speed, and said total gas pressure is maintained by controlling said pumping speed.

23. A method as claimed in claim 21, wherein said film is deposited at a temperature of about 400°C.

24. A method as claimed in claim 21, wherein said raw material gas is  $\text{SiH}_4$ ,  
20 said oxidation gas is  $\text{N}_2\text{O}$ , and said carrier gas is  $\text{N}_2$  carrier gas.

25. A method as claimed in claim 24, wherein the flow rate of the  $\text{SiH}_4$  is controlled to be about 0.2 std liter/min, the flow rate of the  $\text{N}_2\text{O}$  is controlled to be about 6.00 std liter/min., and the flow rate of  $\text{N}_2$  is controlled to be about 3.15 std liter/min.